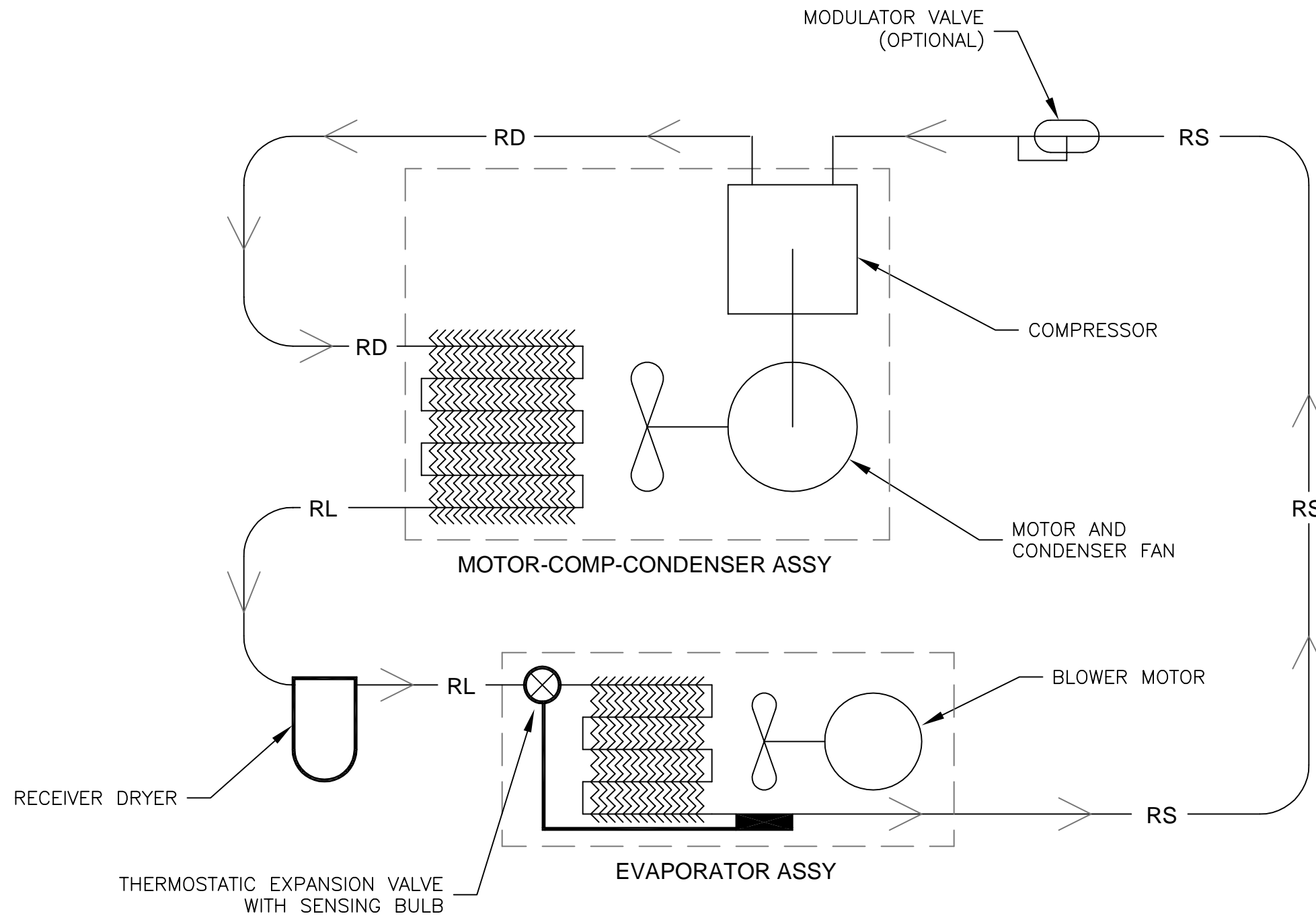


### LIST OF REVISIONS

REV	DESCRIPTION	DATE	APPVD
IR	INITIAL RELEASE	4-2-99	KJZ
A	1. REDRAW IN AUTOCAD. 2. DELETE ALL REFERENCE TO R-12	11-14-03	KJZ
B	1. ADD: OIL FOR Z99-915-SERIES COMPRESSORS. 2. ADD: REFERENCE TO SERVICE LETTER Z26-1.	1-12-07	KJZ



RD – REFRIGERANT DISCHARGE. HIGH PRESSURE HOT GAS FROM THE COMPRESSOR. (S.A.E. NO. 8)

RL – REFRIGERANT LIQUID. HIGH PRESSURE LIQUID REFRIGERANT FROM THE CONDENSER COIL. (S.A.E. NO. 6)

RS – REFRIGERANT SUCTION. LOW PRESURE COOL GAS FROM THE EVAPORATOR. (S.A.E. NO. 10)

R-134a USE S.A.E. TUBE-O (O-RING) STYLE FITTINGS.

REFRIGERNT R-134a (HCF-134a). FOR SZ84-913-SERIES COMPRESSORS USE POLOYL ESTER (P.O.E.) OIL WITH ISO (VISCOSITY) OF 68 TO 100. FOR Z99-915-SERIES COMPRESSORS USE PAG-100 OR SANDEN SP-20 OIL.

DO NOT ADD OIL DURING SERVICING. REFER TO MAINTENANCE MANUAL OR SERVICE LETTER Z26-1 FOR SERVICING PROCEDURE.

ONLY USE VIRGIN REFRIGERANT. DO NOT REUSE RECOVERED, RECYCLED OR RECLAIMED REFRIGERANT.

#### NOTES:

1. BREAK ALL SHARP EDGES.

2. MARK PART IN ACCORDANCE WITH ZEE SYSTEMS, INC. PROCESS SPECIFICATION SZ-001.

**PROPRIETARY DATA NOTIFICATION**  
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					x	PART NO.	NAME	STOCK SIZE	MATERIAL	MAT'L SPEC
NO. REQ'D. PER ASSY						<b>LIST OF MATERIAL</b>				
X	X	XXXXXX	UNLESS OTHERWISE NOTED	DRAWN BY	K.ZAIONTZ	4-2-99	TITLE			
			.X+/- .060	CHECK			TYPICAL PLUMBING			
			.XX+/- .030	STRESS						
			.XXX+/- .010	ENGR	K.ZAIONTZ	4-2-99	DWG SIZE	11X17	SCALE	N/A
							SHT	1 OF	1	
DASH NO.	NO. REQ'D PER ASSY	NEXT ASSY	MODEL	<b>ZEE SYSTEMS, INC.</b>			DWG NO.			REV
				406 W. Rhapsody San Antonio, TX 78216 USA			SZ45-P			B