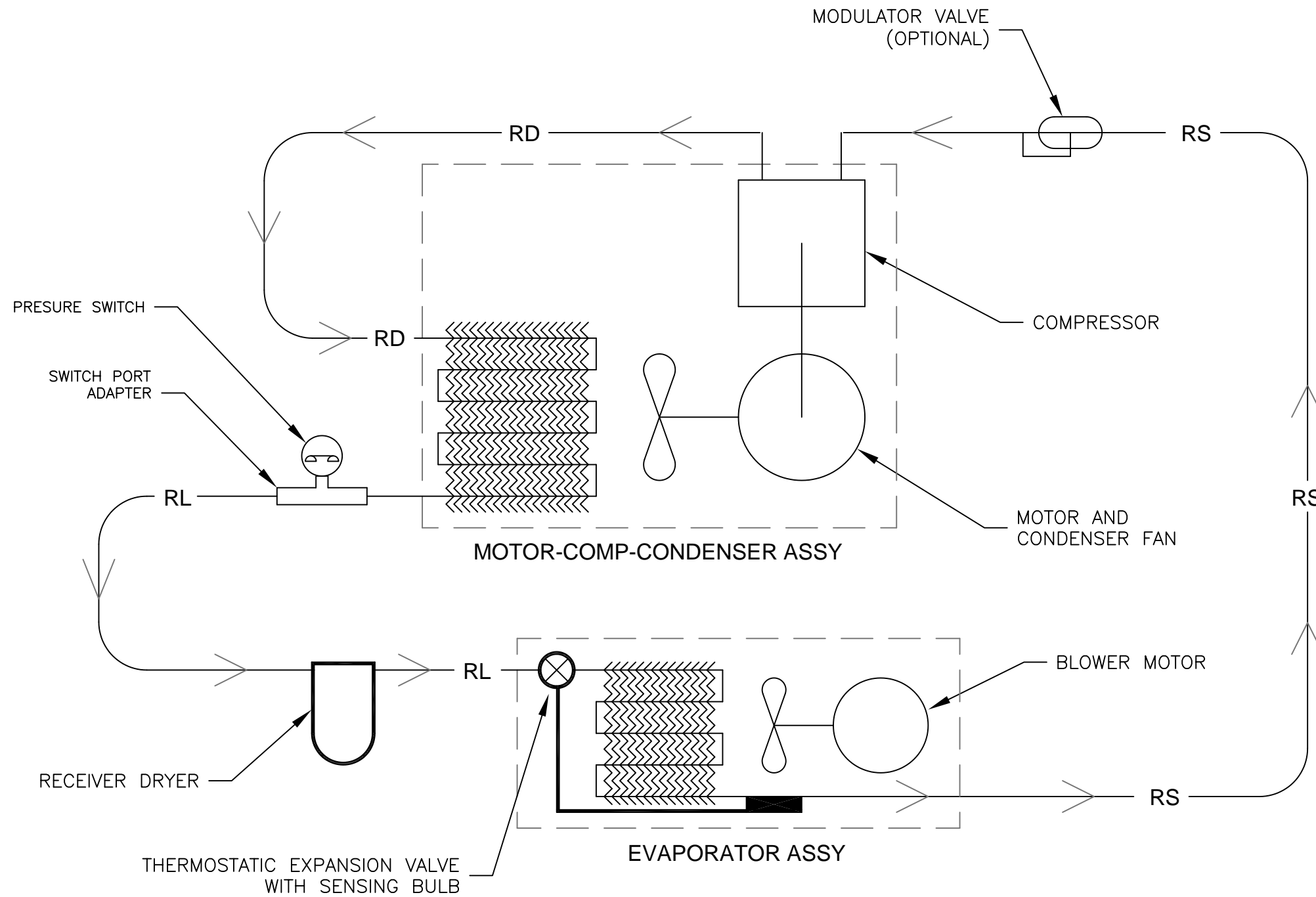


LIST OF REVISIONS

REV	DESCRIPTION	DATE	APPVD
IR	INITIAL RELEASE	1-12-07	KJZ
A	1. ADD SWITCH PORT AND PRESSURE SWITCH TO F/D.	2-10-09	KJZ



RD – REFRIGERANT DISCHARGE. HIGH PRESSURE HOT GAS FROM THE COMPRESSOR. (S.A.E. NO. 8)

RL – REFRIGERANT LIQUID. HIGH PRESSURE LIQUID REFRIGERANT FROM THE CONDENSER COIL. (S.A.E. NO. 6)

RS – REFRIGERANT SUCTION. LOW PRESURE COOL GAS FROM THE EVAPORATOR. (S.A.E. NO. 10)

R-134a USE S.A.E. TUBE-O (O-RING) STYLE FITTINGS.

REFRIGERNT R-134a (HCF-134a). FOR SZ84-913-SERIES COMPRESSORS USE POLOYL ESTER (P.O.E.) OIL WITH ISO (VISCOSITY) OF 68 TO 100. FOR Z99-915-SERIES COMPRESSORS USE PAG-100 OR SANDEN SP-20 OIL.

DO NOT ADD OIL DURING SERVICING. REFER TO MAINTENANCE MANUAL OR SERVICE LETTER Z26-1 FOR SERVICING PROCEDURE.

ONLY USE VIRGIN REFRIGERANT. DO NOT REUSE RECOVERED, RECYCLED OR RECLAIMED REFRIGERANT.

PRESSURE SWITCH SHOULD BE LOCATED IN "RL" LINES. BETWEEN THE CONDESNER AND RECEIVER DRYER IS PREFERRED.

REFER TO DWG Z26-WD-F FOR ELECTRICAL INFORMATION.

NOTES:

1. BREAK ALL SHARP EDGES.

2. MARK PART IN ACCORDANCE WITH ZEE SYSTEMS, INC. PROCESS SPECIFICATION SZ-001.

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NO. REQ'D. PER ASSY		PART NO.	NAME	STOCK SIZE	MATERIAL	MAT'L SPEC
X	X	XXXXXX	UNLESS OTHERWISE NOTED .X+/- .060 .XX+/- .030 .XXX+/- .010	DRAWN BY K.ZAIONTZ	4-2-99	TITLE TYPICAL PLUMBING
				CHECK		
				STRESS		
				ENGR	K.ZAIONTZ	4-2-99
				DWG SIZE	11X17	SCALE N/A
						SHT 1 OF 1
				ZEE SYSTEMS, INC. 406 W. Rhapsody San Antonio, TX 78216 USA		DWG NO. Z26-P
						REV A